
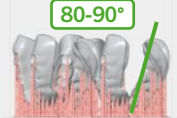



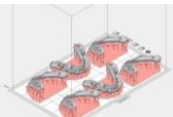




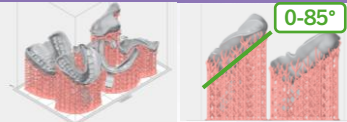
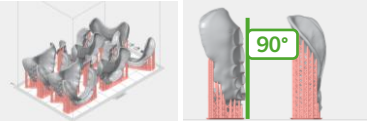
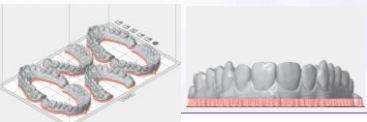

DIMA PRINT PARAMETER MATRIX

PICTURE		MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z- COMPENSA TION	Z LIFT HEIGHT	REMARKS
		dima Print Stone beige	Model / Die-Model	0°	horseshoe model: yes	no	3 mm	<ul style="list-style-type: none"> Just fill the resin tank to the 500ml line
		dima Print Stone beige	Die-Model	0°	no	no	3 mm	<ul style="list-style-type: none"> Just fill the resin tank to the 500ml line
		dima Print Splint clear	Splints	35°-40°	one reinforcement bar recommended	0.4 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Fill the resin tank to the 250ml line Postcure with supports
		dima Print Cast ruby	<ul style="list-style-type: none"> Partial Frameworks Bridges up to 5 units Crowns Copings Inlays Onlays Veneers 	0-10°	optional for frameworks	no	5 mm	<ul style="list-style-type: none"> Using "no support areas" could be necessary depending on geometry of framework Postcure with supports Caution: Make sure to fill in at least 500ml into the resin tank
		dima Print Denture Base Try-in	Try-Ins	0°	no	no	5 mm	<ul style="list-style-type: none"> Postcure without supports Caution: Make sure to fill in at least 500ml into the resin tank

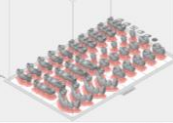
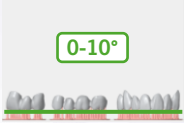



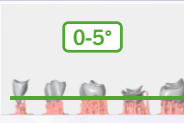
DIMA PRINT PARAMETER MATRIX

PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z- COMPENSA TION	Z LIFT HEIGHT	REMARKS
 	dima Print Denture Base	Denture Base	80°-90°	no	0.5-0.6 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Variable values in Z-Compensation can influence the part height Use "no support areas" option on fitting areas Postcure without support Caution: Make sure to fill in at least 500ml into the resin tank 
 	dima Print Denture Teeth	Denture Teeth	0°-10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Occlusal side pointing to build platform Resin level in resin tank > 250 ml recommended Postcure with supports
 	dima Print Guide & Tray	Surgical Guides	0°-20°	optional	0,2 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Use "no support areas" for sleeve area to avoid support in sleeve area (see picture) Caution: Make sure to fill in at least 500ml into the resin tank 

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PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z- COMPENSA TION	Z LIFT HEIGHT	REMARKS
	dima Print Guide & Tray	Impression Trays	0°-85°	optional	0,2 mm	7 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Caution: Make sure to fill in at least 500ml into the resin tank
	dima Print Denture Base 2	Dentures	90°	no	0,4 mm	6 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Fill the resin tank to 250-300ml Refill before every Print Job and preferably print full build platforms Manually remove all supports from relevant fitting areas
	dima Print Stone beige Smart	Model	0°	optional	no	3 mm	<ul style="list-style-type: none"> Caution: Make sure to fill in at least 500ml into the resin tank
	dima Print Gingiva Mask	Implant- and Locator models	0°	no	no	0 mm	<ul style="list-style-type: none"> Use cutter knife from the tool kit when removing parts from the build platform. Make sure to hold the cutter knife in a very small angle to the build platform surface. No supports

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PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z- COMPENSA TION	Z LIFT HEIGHT	REMARKS
 	dima Print C&B temp	Temporary crowns and bridges	0°-10°	no	0.05 mm	5 mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Occlusal side pointing to build platform Resin level in resin tank > 250ml recommended Postcure with supports
 	dima Print Stone teal	Model	0° or 90°	no	0,1 mm	5mm	<ul style="list-style-type: none"> Use Z-Compensation before auto supporting Caution: Make sure to fill in at least 500ml into the resin tank
 	dima Print Denture Teeth 2	Temporary dental restorations	Occlusal: 0°-5° Cavities: 0°-10°	no	no	5 mm	<ul style="list-style-type: none"> Resin tank Filling: (Re-)Fill the resin tank to 300ml Post-curing: on support structure Manually remove supports from relevant fitting or esthetic areas without damaging the integrity of solid support structure

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PICTURE	MATERIAL	INDICATION	ORIENTATION	REINFORCE MENT	Z- COMPENSA TION	Z LIFT HEIGHT	REMARKS
	dima Print Denture Teeth 2	Denture teeth	Occlusal: 0-5° Cavities: 0-10°	no	no	5 mm	<ul style="list-style-type: none"> ▪ Resin tank Filling: (Re-)Fill the resin tank to 300ml ▪ Post-curing: on support structure ▪ Manually remove supports from relevant fitting or esthetic areas without damaging the integrity of solid support structure